

Press trial plans are unique and test protocols vary — their differences affect pricing. The following rates do not represent the full cost of a press run, including shipping, disposal, or material costs.

One day refers to an eight hour day: 8a.m.– 4:30 p.m., Monday–Friday, (except holidays.) (Start-up and shutdown time is included in the eight hour period. Minimum charge for use of WMU coater is one full eight-hour day.)

Scheduling

To schedule your next trial, contact Shawn Mortimore at shawn.mortimore@wmich.edu or +1 (269) 276-3533.

Coating Pilot Plant Rates

Service Rates*

Pilot Plant and laboratory charges include operators. Coater use fee includes use of: coating kitchen calender (Parkview only), spot testing and lunch.

US Dollars

Parkview coater	\$13,000 / day
Hot soft-nip calender — no coater	
Full Day	\$7,200 / day
Half day (8 a.m. to 12:01 p.m. EST.)*	\$4,500 / half day
Coating kitchen — no coater — Parkview	\$5,000 / day
Laboratory equipment and testing (<i>plus material fees</i>) ...	\$95–125 / hr
Slitter / Rewinder.....	\$155–275 / roll
Toll Coating	Contact the Director

*Runtime after 12:01 p.m. will result in a full day charge.

Overtime Rates*

Time required outside the core eight hour period, on the same day, for equipment operations, including coating preparation or clean up, must be arranged through the plant director and will carry the following charges:

US Dollars

Coater	\$2,100 / hr
Hot soft-nip calender only	\$1,050 / hr
Coating kitchen only.....	\$950 / hr
Toll Coating	Contact the Director

*Any special set-up, alteration or addition to equipment needs to be pre-arranged with the plant director. The director will advise cost of modifications.

Materials and Supplies

All materials and supplies ordered and/or purchased by the University will be at the delivered cost plus a service charge of 20%.

Billing Terms

The University will send an invoice upon completion of the work with billing terms of 30 days. After the term a 1.5% monthly finance charge will occur.

Cancellation Policy*

To avoid monetary penalty, pilot runs must be cancelled at least 21 days before the first booked run date. If not the following penalties will be applied:

15 – 20 days	20% of total booked value
8 – 14 days	40% of total booked value
0 – 7 days	80% of total booked value