

Press trial plans are unique and test protocols vary — their differences affect pricing. The following rates do not represent the full cost of a press run, including shipping, disposal, or material costs.

One day refers to an eight hour day: 8a.m.– 4:30 p.m., Monday–Friday, (except holidays.) (Start-up and shutdown time is included in the eight hour period. Minimum charge for use of WMU coater is one full eight-hour day.)

Scheduling

To schedule your next trial, contact Shawn Mortimore at shawn.mortimore@wmich.edu or +1 (269) 276-3533.

Paper Pilot Plant Rates

Paper Machine and/or pond size press treatment*

US Dollars

Stock preparation (optional, day before)	\$475/ hr
Full day papermaking	\$5,500
Overtime	\$900/ hr
Toll Manufacturing.....	Contact Director

Stock Preparation only*

US Dollars

Full day	\$2,500 / day
Hourly rate	\$475/ hr
Overtime	\$750 / hr

Recycle Fiber Pilot Plant*

US Dollars

Full day	\$5,000
Deinking Studies (<i>Dependant on unit processes used</i>).....	\$5,000 – \$7,500
Overtime	\$950 / hr

FBA/AF&PA Repulpability & Recyclability Certification

US Dollars

Repulpable & Recyclable Certification ¹	
Part I – repulpability screening only	\$750
Part II – recyclable screening only	\$6,750

Sitter / Rewinder

\$185–\$275 / roll

Sunds Digester

\$5,000–\$8,000 / day

¹Fibre Box Association certification test protocol for wax treatment replacement. This is a voluntary standard for repulping and recycling corrugated fiberboard treated to improve its performance in the presence of water and water vapor. The corrugated industry developed this recyclability standard that allows these wax alternatives to be tested, proven and certified recyclable if they pass the required protocol.

Testing

Full day service fees include common process/product testing during service hours. For testing and laboratory services not associated with a Pilot Plant trial, rates vary between \$95 – \$125 per hour (depending upon the test and the number of operators required.)

Materials and Supplies

All materials and supplies ordered and/or purchased by the University will be at the delivered cost plus a service charge of 20%.

Billing Terms

The University will send an invoice upon completion of the work with billing terms of 30 days. After the term a 1.5% monthly finance charge will occur.

Cancellation Policy*

To avoid monetary penalty, pilot runs must be cancelled at least 21 days before the first booked run date. If not the following penalties will be applied:

15 – 20 days	20% of total booked value
8 – 14 days	40% of total booked value
0 – 7 days	80% of total booked value